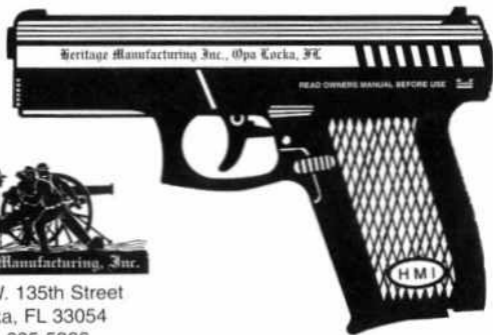


**WARNING** : READ THIS OWNERS MANUAL BEFORE USING YOUR **Stealth**. THERE ARE IMPORTANT SAFETY INSTRUCTIONS AND WARNINGS WHICH MUST BE USED AND FOLLOWED TO AVOID INJURY AND/OR DEATH.

**LEAD WARNING** : DISCHARGING FIREARMS IN POORLY VENTILATED AREAS, CLEANING FIREARMS OR HANDLING AMMUNITION MAY RESULT IN EXPOSURE TO LEAD AND OTHER SUBSTANCES KNOWN TO CAUSE BIRTH DEFECTS, REPRODUCTIVE HARM AND OTHER SERIOUS PHYSICAL INJURY. HAVE ADEQUATE VENTILATION AT ALL TIMES. WASH HANDS THOROUGHLY AFTER EXPOSURE.

# Stealth Pistols Owners Manual 9 mm or 40 S&W



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## WARNINGS

This Owners Manual must be read and understood completely before use. Be sure you keep it with your **Stealth**. If you lend, trade, transfer or sell your **Stealth**, be sure this Manual goes with it. Extra copies are available upon request at no charge from **HERITAGE MANUFACTURING, INC.**

1. Always assume your **Stealth** and any other firearm is loaded and dangerous.
2. Never pickup or accept a firearm without first checking the Magazine and Chamber. Be convinced that said firearm is safe and free from ammunition.
3. Your **Stealth** is designed and chambered for .40 S&W or 9mm parabellum commonly called 9mm Luger or 9 x 19mm. Your **Stealth** is also capable of handling "Plus P" ammunition. Do not use any other type of ammunition. Ask you dealer for help if you are not sure.
4. Always use high quality, commercially manufactured ammunition that is in good condition. We recommend the use of **full metal jacketed** ammunition. **Hollow point ammunition** may cause feeding problems in automatic pistols. Therefore, various brands should be tried to establish which brand will suit you. Avoid the use of non-standard, military surplus, re-loaded, high pressure or hot-loaded ammunition exceeding industry standards. The use of these types of ammunition shall void all expressed and implied Warranties. **HERITAGE MANUFACTURING, INC.** will not be liable for property damage, personal injury and/or consequential damages if sub-standard ammunition is used in this **Stealth**. For best **Stealth** performance use only full metal jacketed ammunition. The use of lead ammunition will result in more frequent cleaning of the gas piston hole. Refer to the maintenance section in the back of the manual for cleaning instructions.
5. Examine every cartridge before loading it into your **Stealth**. Make sure it is the proper caliber and undamaged. Using an improper caliber

or damaged ammunition can cause damage to property, serious injury or death.

6. All Safeties on your **Stealth** are only mechanical devices which like many devices can malfunction at any moment. To rely exclusively on a Safety is dangerous. Be sure to always keep the Muzzle pointed in a safe direction.

7. Before loading your **Stealth** with ammunition, be sure to read the rest of this Owners Manual completely so that you know how your **Stealth** fully operates and how to handle it properly and safely.

8. Do not load your **Stealth** until you are ready to shoot. Do not carry your **Stealth** with a loaded Chamber. Carrying a loaded firearm is dangerous and can cause damage to property, serious injury or death.

9. Before loading your **Stealth**, first learn how to unload it. Practice unloading and checking for ammunition in the Barrel prior to use. Always assume your **Stealth** is loaded.

10. Before, during and after loading, unloading or pulling back the Slide, always keep the Safety Lever in the "safe" position. Keep your firearm pointed in a safe direction. Also keep your fingers away from the Trigger, Muzzle and out of the Trigger Guard. Finger contact with the Trigger can cause unintentional discharge.

11. Unload your **Stealth** after you finish using it. Do not handle or store your **Stealth** loaded. Avoid tragedy. Make sure the Barrel is empty and free from obstruction prior to storage. Remove all ammunition.

12. Always be absolutely certain you know what you are firing at and what lies beyond your target. Bullets can travel great distances and cause damage to property, serious injury or death.

13. Shooting without ear and eye protection can cause permanent damage to your hearing and vision. Always wear eye and hearing protection when shooting. Ask your dealer or your physician to show you what is available to protect your hearing and vision from damage while shooting.

14. Do not carry your **Stealth** in a pocket, purse, waistband or anywhere else unprotected. Use a good quality holster or zippered carrying case. This will protect you, others and your **Stealth**. Ask your dealer for recommendations.

15. We urge you to seek certified firearm instruction in the shooting, handling, maintenance and cleaning of your **Stealth**. If you are unsure or have any questions, contact your firearms dealer or call us at 305-685-5966. Your safety is important to us.

## **COMMANDMENTS OF SAFETY**

- Use your common sense! - Before you handle and before you store your **Stealth**, remove the Magazine, retract the Slide to unload and visually ensure that there is no blockage or ammunition left in the Chamber. - Always keep your Safety Lever in the "safe" position at all times until you are ready to fire. - Always be absolutely certain of your target and what lies beyond it. Think about what you will hit if you miss your target. - Always be sure people stand behind you when firing. Never next to you. - Always unload firearms prior to entering a home, recreational vehicle, car, boat or trailer. - Always keep firearms and ammunition out of the reach of children or legal minors. - Always be sure your ammunition is the proper caliber for your firearm. - Always store firearms and ammunition separately. - Always use high quality accessories. Be certain that they do not interfere with the functionality or safe operation of your firearm. - Never allow your firearm to be used by anyone who has not read and understood this Owners Manual. - Never look down the Barrel of a firearm. Keep your face away from the action. - Never modify or convert any components of your firearm. - Never mix alcohol and/or drugs with firearms. Don't be in the same area with someone who has. - Never leave a loaded firearm unattended. - Never point a firearm at anything you do not intend to shoot. Always point the Muzzle in a safe direction. - Never shoot at hard flat surfaces, rocks, water or anything that might make the bullets ricochet. - If a firearm fails to fire, keep it pointed in a safe direction and use all Safeties while unloading.

# SPECIFICATIONS

<b>Magazine Capacity</b>	10 Rounds	<b>Caliber</b>	9mm or .40 S&W
<b>Weight Unloaded</b>	20.2 ounces	<b>Frame</b>	Black Polymer
<b>Height</b>	4.2 inches	<b>Slide</b>	17-4 Stainless Steel
<b>Width</b>	0.995 inch	<b>Barrel Support</b>	17-4 Stainless Steel
<b>Overall Length</b>	6.3 inches	<b>Slide Support</b>	17-4 Stainless Steel
<b>Length bet. Sights</b>	5.1 inches	<b>Sights</b>	Fixed Blade with White Bars
<b>Barrel Length</b>	3.9 inches	<b>Trigger Pull</b>	Apx. 4 Pounds
<b>Action</b>	Blowback Gas Delayed Striker Fire	<b>Trigger Travel for Discharge</b>	.23 inch
<b>Safeties</b>	Closed Breech Safety Ambidextrous Safety Lever Magazine Disconnect Safety Drop Safety	<b>Length of Twist</b>	1 Turn in 10 inches

## UNDERSTANDING THE LAYOUT OF YOUR *Stealth*



## HOW YOUR **Stealth** WORKS

Your **Stealth** uses a Gas Delayed Straight Blowback Recoil System and a Striker Firing mechanism. The Gas Delayed Straight Blowback Recoil System uses a Gas Piston operating within a Gas Cylinder located underneath the Barrel inside the Barrel Support. Upon firing the round, the excess gas present in the Barrel, is released through a Gas Piston Hole located directly in front of the Chamber. This re-routed gas expands within the Piston Cylinder and works against the Gas Piston thus pushing the Slide forward in the same direction as the bullet accelerating down the Barrel. Due to this forward force acting on the Slide, the Breech will remain closed during firing of your **Stealth**. On the recoil stroke, commencing as soon as the bullet leaves the Barrel, the Gas Piston moves past the Gas Port Hole, trapping air within the Gas Cylinder. The trapped air, within the Gas Cylinder, then works as a shock absorbing air-cushion and now minimizes the recoil. This system lends itself to the use of a stationary Barrel which provides your **Stealth** with a high level of accuracy. The Striker Firing mechanism on your **Stealth** is neither a double action nor a single action firing system. The pistol has to be cocked by pulling the Slide towards the rear until the Striker Firing mechanism engages. Your **Stealth** pistol is now in a half-cocked position. By squeezing the Trigger, the Striker is pushed back further towards the rear of the pistol until it reaches a position where the Sear releases the Striker. The Slide recoiling will reset the mechanism in the half-cock mode. Now for firing the next round, the Trigger has to be squeezed once again in order to push the Striker to the rear of the pistol until it releases. This ensures a constant Trigger pull for every subsequent round. A combination of the above mentioned mechanisms, enables you to have a compact and light-weight Pistol in 9mm parabellum or .40 S&W with light recoil and stationary Barrel.

## USING THE SAFETY LEVER



Safe  
Position



Fire  
Position

**FIRST READ AND UNDERSTAND FULLY ALL WARNINGS AND SAFETIES ABOVE.** Your Safety Lever is ambidextrous. It is a Safety Lever which is located on the Frame, behind the Trigger. When this Safety Lever is in the "down position", exposing the "Red Dot", your **Stealth** is in the fire position. When the Safety Lever is covering the "Red Dot", the Trigger is can not be pulled.

The only time your **Stealth** should be in the "fire" position is when the Muzzle is pointed at your target and you are ready to fire.

## LOADING

**FIRST READ AND UNDERSTAND FULLY ALL WARNINGS AND SAFETIES ABOVE. DO NOT CONTINUE UNTIL YOU HAVE DONE SO.** Before loading, be sure your **Stealth** is completely unloaded. Move the Safety Lever to the "safe" position. If the "Red Dot" is visible **STOP**, your **Stealth** is in the "fire" position. Read all Warnings and Safeties above before continuing. Remove the Magazine from the Frame by depressing the Magazine Disconnect Button. The Magazine will drop slightly. Remove

the Magazine from the Frame. Depress the top of the Magazine Follower down towards the Finger Rest of the Magazine. Make sure it is secure in the Magazine. Load up to 10 cartridges into the Magazine. Insert the loaded Magazine into the Frame until you hear and feel a "**click**" from the Magazine Catch. This means the Magazine Catch has secured the loaded Magazine firmly into the Frame. Dropping the Magazine can cause damage to the lips which can cause misfeedings. To load the Chamber (make sure your fingers are out of the Trigger Guard and off the Trigger).

Hold the grip of your **Stealth** securely with your shooting hand and with your other hand pull the Slide all the way back using the Serrations on each side to get a good grip.

Gently let go of the Slide. The spring tension will force the Slide forward until it closes. The Slide has now taken a cartridge from the Magazine and inserted it into the Chamber.

Your **Stealth** is now LOADED AND READY TO FIRE with the Striker in the cocked position.

## **FIRING**

**FIRST READ AND UNDERSTAND FULLY ALL WARNINGS AND SAFETIES ABOVE. DO NOT CONTINUE UNTIL YOU HAVE DONE SO.** Be sure the Safety Lever is in the "safe" position and remains there until you are ready to fire. Be sure the Muzzle is pointed at the target. When ready to fire, keep your hands out of the path of the Slide and away from the Muzzle. This can cause serious injury. Check to be sure that you have a proper target. With the **Stealth** aimed at the proper target, move the Safety Lever down to the "fire" position exposing the "Red Dot". The **Stealth** is now in the "fire" position.

For the best accuracy: - Use both hands to steady your aim and gently squeeze the Trigger. - Carefully align the Front Sight and Rear Sight until they blend into 3 parallel vertical lines at the center of your target.

Place your index finger on the Trigger and gently squeeze (avoid jerking) until the **Stealth** fires. With each Trigger pull, the **Stealth** will automatically feed another round into the Chamber. It will continue to do so with each Trigger pull until the Magazine is empty and the last round has been discharged. Once the last round has been fired, the Slide will remain open.

